

**Work Order ID 66906**

Wednesday, March 02, 2011 2:01:25 PM

Page 1

Item ID: D3917-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Washer

Start Date: 3/2/2011 Start Qty: 5.00

Required Date: 3/3/2011 Req'd Qty: 5.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D3917

A

100

0.00



Hardinge

Hardinge CNC Lathe Small

Memo

TURN AS PER FOLIO FA876 &amp; DWG

FOLIO REV: AA

DWG REV: A

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

Jas/11.03.03

Jas/11.03.03

5 5

5 5

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Page 2

Item ID: D3917-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Washer

Start Date: 3/2/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 3/3/2011 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool # Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

JFS. 11/03/03

5

Ø

130

Identify as per dwg & Stock Location: *E-A*

0.00



Packaging

Memo

0.00

Packaging

*w/o 66469**ES 11/03/03 (S)*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*11/03/04**MF**11-03-03*

# Picklist Print

Wednesday, March 02, 2011 2:01:20 PM

Page 1

Work Order ID: 66906

Parent Item: D3917-3

Parent Item Name: Washer



Start Date: 3/2/2011

Required Date: 3/3/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: Ipp Rev:A New Issue 09-12-02 JLM Verified by:DD  
per dwg REV.A DD 10.02.22 verified by:EC  
IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRRINR0.750 		Purchased		No		100	f	61.8400	0.02	0.105263			
Delrin Round Bar 0.75" 													

Location

Loc Qty

Loc Code

MAT

13.384

116183

13.384

MAT050

48.456

112418

0.12



115472

48.336

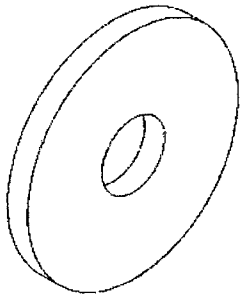
## FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

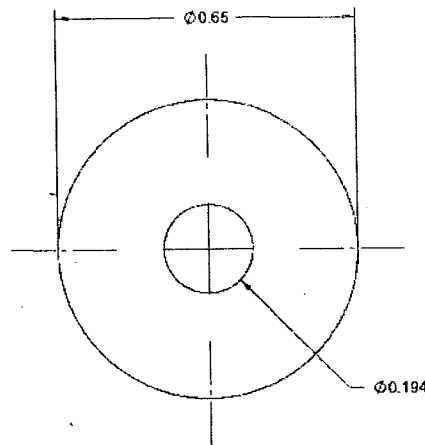
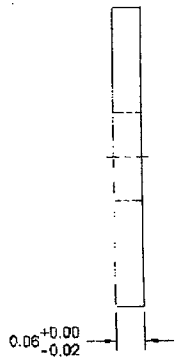
[illegible]

Measured by: 		Audited by: JFS.		Prototype Approval: N/A	
Date: 11.03.03		Date: 11/03/03		Date: N/A	
Rev	Date	Change	Revised by: KJ		Approved: 
A	10.04.01	New Issue			

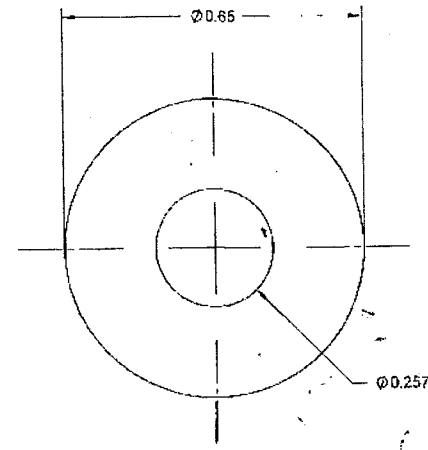
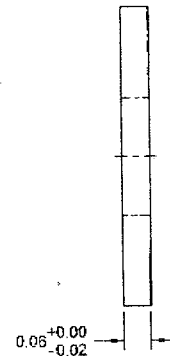
*w/o D39173*



ISO VIEW



**D3917-1 WASHER**



**D3917-3 WASHER**

**RELEASED**  
2010-02-16

**NOTES:**

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL. COLOR BLACK  
REF DART SPEC M-DELRIN-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: < 0.01 lbs

A		NEW ISSUE		DATE	10.01.29
REV.	DESCRIPTION			BY	CATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	AJS				
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A		
MFG. APPR.	<i>[Signature]</i>	D3917	SHEET 1 OF 1		
APPROVED	<i>[Signature]</i>	TITLE	SCALE		
DE APPR.	<i>[Signature]</i>	WASHER (350 BASKET)			NTS
DATE	10.01.29		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.		